



Chandan Steel Limited is India's fully integrated Stainless Steel Production House having accomplished numerous milestones and accredited with QMS ISO 9001:2015, PED 2014/68/EU, AD 2000-Merkblatt WO, BV Marine, ABS, DNV GL, Lloyd's Register, Norsok by TUV Nord.

The manufacturing operation were initiated in the year 1985 at Umbergaon, Gujarat. Since then, the company has been serving the global market successfully by exporting to more than 85 countries worldwide. As an established manufacturer of Stainless Steel products such as Seamless Tubes and Pipes, Forged Flanges and Long Products like Round bars, Angles, Channels, Flat bars, Wire Rods and Wires, aided by state-of-the-art equipment, the brand name is famed across all business sectors globally. CSL continues making new forays in the global market and has commissioned a state-of-the-art Wire rod mill which enables Chandan Steel Limited to produce Wire rods ranging from 5.5 to 32mm.

Chandan Steel Limited have the advantage of having India's only in-house Stainless Steel making & refinement facilities besides complete infrastructure for converting round ingots to mother hollows followed by Pilgering & associated process to produce Stainless Steel Tubes along with other facilities producing SS Forged Flanges and SS Long Products. At present, the melting and refining capacity is enhanced to produce 120,000 MT/Annum. For years, CSL have maintained the tradition of concentrating on installation of the state-of-the-art equipment's, steadfast infrastructure and delivering quality material to the customers. Significant investment has been made in new capacity and infrastructure to serve the industry.

Infrastructure & Capabilities

The plant spreads across an extensive area of 2,50,000 square meters. Umbergaon was made the manufacturing base due to its proximity to Mumbai. The plant is well equipped with top-notch facilities and continues to stay at par with the principles of Chandan Steel. Mentioned below are the prime capabilities of our Company.

- 25-ton Induction Furnace with 30-ton AOD vessel
- Ladle Refining facilities
- 6/11 Double Strand Concast & Ingot pouring facilities
- State-of-the-art EMS
- 4 Hot Rolling Mills
- Newly installed high-speed wire rod mill
- Schumag Drawing machines, Peeling machines, Centerless grinding machines
- 10 Open & Close Die Hammers & Ring Rolling machines
- More than 100 CNC machines
- Hot Piercing with high-speed Pilger machines
- Chemical, Mechanical and Physical testing laboratories

Austenitic, Super Austenitic, Martensitic, Ferritic, Duplex and Super Duplex grades
(other Stainless Steel grades on request)

www.chandansteel.net

Seamless Tubes & Pipes Division

Product	Specification	Size Range	Length*	Finish
SS Seamless Instrumentation Tubes Bright Annealed & Polished	ASTM A213 / A269 / ASME SA 213 / EN 10216 / 5	OD 6 to 50 mm WT 0.7 to 5 mm	Length upto 12 mtr	Cold Finish
SS Seamless Heat Exchanger & Feedwater Heater Tubes	ASTM A213 / A269 / A789 / ASME SA 213 / SA789 / EN10216-5	OD 12.7 to 38.10 mm WT 0.9 to 5 mm	Length up to 30 m & 'U' Tubes 1.5 D to 2.5 mtr	Cold Finish
SS Seamless Boiler Tubes	ASTM A213 / A789 / ASME SA 213 / SA789 / EN10216-5	OD 38.1 to 76.10 mm WT 3 to 10 mm	Length upto 12 mtr	Cold Finish
SS Seamless Hollow Bars	ASTM A 511 EN 10216-5	OD 32 to 120 mm ID 20 to 90 mm	Length upto 6 mtr	Cold Finish
SS Seamless Process Pipes	ASTM A 312 / A790 / ASME SA312 / SA790 / EN10216-5	½" to 4" NB Sch 10s, 40s, & 80s, 160s	Single Random Length 5 to 7 mtr or Double Random Length 10 – 12 mtr	Cold Finish

* Extended length available on Request

BIS Certification Marks Licence for :-

- SS Seamless Pipes and Tubes for General Services : IS 17875 : 2022

CHANDAN STEEL LIMITED

Chandan Steel is a Globally recognized Stainless Steel mill producing specialized and broad range of products.

As one of the largest manufacturers for Stainless Steel Flanges and Long products, it also has the advantage of being India's only fully integrated mill producing Stainless Steel Seamless Pipes and tubes.

SEAMLESS TUBES & PIPES DIVISION

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PLANT

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